

What is claimed is:

1. In a structure for rotatably supporting a rotary body including a rotary shaft, said rotary shaft is assembled integrally with end plates, which are fitted in axially opposite ends of said rotary body, beforehand, whereby said rotary body is rotatable relative to said rotary shaft.

2. The structure as claimed in claim 1, wherein said rotary body and said rotary shaft are mounted on a process cartridge together with a non-rotatable member.

3. In a structure for rotatably supporting a rotary body including a rotary shaft, said rotary shaft is rigidly affixed to end plates, which are fitted in axially opposite ends of said rotary body, beforehand, whereby said rotary shaft and said rotary body are rotatable integrally with each other.

4. The structure as claimed in claim 3, wherein said rotary body and said rotary shaft are mounted on a process cartridge together with a non-rotatable member.

5. In an image forming apparatus comprising a structure for supporting a rotary body including a rotary shaft, said rotary shaft is assembled integrally with end plates, which are fitted in axially opposite ends of said rotary body, beforehand, whereby said rotary body is rotatable relative to said rotary shaft.

6. The apparatus as claimed in claim 5, wherein said rotary body and said rotary shaft are mounted on a process cartridge together with a non-rotatable member.

7. The apparatus as claimed in claim 5, wherein said rotary body comprises a photoconductive drum.

8. In an image forming apparatus comprising a structure for supporting a rotary body including a rotary shaft, said rotary shaft is rigidly affixed to end plates, which are fitted in axially opposite ends of said rotary body, beforehand, whereby said rotary shaft and said rotary body are rotatable integrally with each other.

9. The apparatus as claimed in claim 8, wherein said rotary body and said rotary shaft are mounted on a process cartridge together with a non-rotatable member.

10. The apparatus as claimed in claim 8, wherein said rotary body comprises a photoconductive drum.